

HERITAGE SHOWER DOORS, INC.

1200 OGDEN RD. UNIT 5

VENICE, FL 34285

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STANDARD SPECIFICATIONS FOR CONTINUOUS HINGED DOOR

Materials: Heritage Shower Enclosures are fabricated with extruded aluminum. All bright dipped metal is extruded using 6463 billet in temper T-5 and most exposed surfaces are polished before anodizing. Powder coated and Satin units may be extruded using either 6463 or 6063 alloy metal with the same T-5 temper. We use tempered glass with a nominal thickness ranging from .125" - .250" (3/16"). Glazing vinyl's are material compatible with aluminum and are resistant to water and create a seal between the glass and its surrounding frame. Fasteners institute standards b18.6.3.

Manufacturing Construction: The door panel is constructed of aluminum frames which allow 3/8" minimum penetration of glass set in extruded vinyl channels. Framed units have a full length enclosed hinge.

Framed: Aluminum frames have a 45 degree mitered corners and are fastened with corner screws. The drip rail on the door is a two-piece system with an aluminum rail and a vinyl sweep. Extruded framed door handles are cut and buffed prior to anodizing and polishing. A magnetic strip is standard for latching.

Semi-Frameless: Doors have 3/16" or 1/4" glass set in aluminum hinge secured with clear neutral cure silicone. The drip rail on the door is a two-piece system with an aluminum or a hard vinyl rail with a soft vinyl sweep. Extruded semi-frameless door handles are cut and buffed prior to anodizing and polishing, and a rubbed vinyl is provided for installation. The aluminum strike jamb has two piece vinyl compression seal with a magnetic latch in the center.

Installation: Please see manufacture's instructions and drawings. Header and sill can be shipped long to allow exact cutting at time of installation.

Warranty: Under normal usage, Heritage Shower Doors, Inc. warranties our product not to chip, peel or discolor within one year from the date of receiving the product. In the unlikely event that this should occur remedy will be either replacement of door or a refund at our discretion. There are no other warranties or guarantees expressed or implied. Glass is not warranted against breakage. Glass has prevalent characteristics such as bubbles, slight discolorations, blurs and hairline scratches. These are to be expected, as they are inherent qualities that meet or exceed federal specifications for tempered glass.