

HERITAGE SHOWER DOORS, INC.

1200 OGDEN RD. UNIT 5

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STANDARD SPECIFICATIONS FOR BY-PASS ENCLOSURES

Materials: Heritage Shower Enclosures are fabricated with extruded aluminum. All bright dipped metal is extruded using 6463 billet in temper T-5 and most exposed surfaces are polished before anodizing. Powder coated and Satin units may be extruded using either 6463 or 6063 alloy metal with the same T-5 temper. We use tempered glass with a nominal thickness ranging from .125" - .250" (3/16"). Glazing vinyl's are material compatible with aluminum and are resistant to water and create a seal between the glass and its surrounding frame. Fasteners institute standards b18.6.3.

Manufacturing Construction: Both types of by-pass enclosure come with two wall jambs, that have plastic bumpers that protect panels on closing, and one header and one sill that can be cut long for precise installation. Both styles come with a plastic guide that keeps both doors attached to sill.

Framed: By-pass door panels are constructed of aluminum frames with 45 degree mitered corners and fasted with corner screws. The frame allows for 3/8" minimum penetration of glass set in extruded vinyl. Each panel has two extruded aluminum hangers and each has a suspension roller with ball bearings and individual adjustment settings.

Frameless: By-pass doors come with 1/4" glass with polished all edges. Pound-on hardware tucks on the glass with a rubber pad. Bore through hardware requires the glass to have holes drilled through the glass and a plastic washer may be set between the hardware and glass for protection. Each panel has two extruded aluminum hangers that are tighten with screws and secured with a clear neutral cure silicone. Each hanger has suspension roller with ball bearings and individual adjustment settings.

Installation: Please see manufacture's instructions and drawings.

Warranty: Under normal usage, Heritage Shower Doors, Inc. warranties our product not to chip, peel or discolor within one year from the date of receiving the product. In the unlikely event that this should occur remedy will be either replacement of door or a refund at our discretion. There are no other warranties or guarantees expressed or implied. Glass is not warranted against breakage. Glass has prevalent characteristics such as bubbles, slight discolorations, blurs and hairline scratches. These are to be expected, as they are inherent qualities that meet or exceed federal specifications for tempered glass.